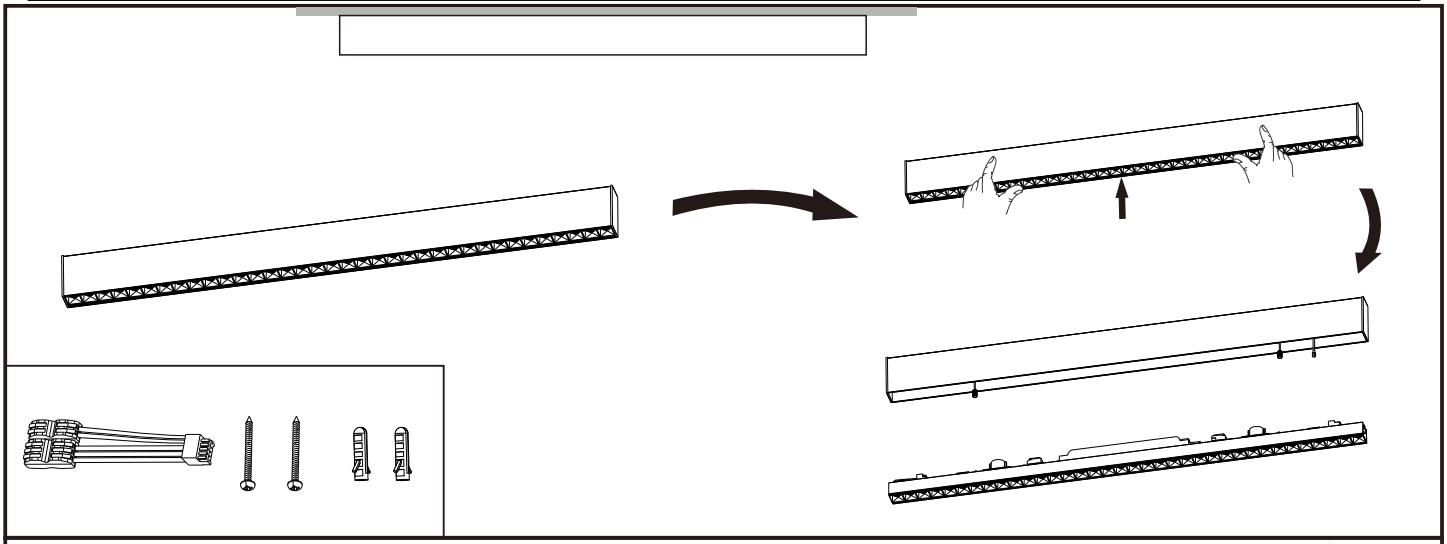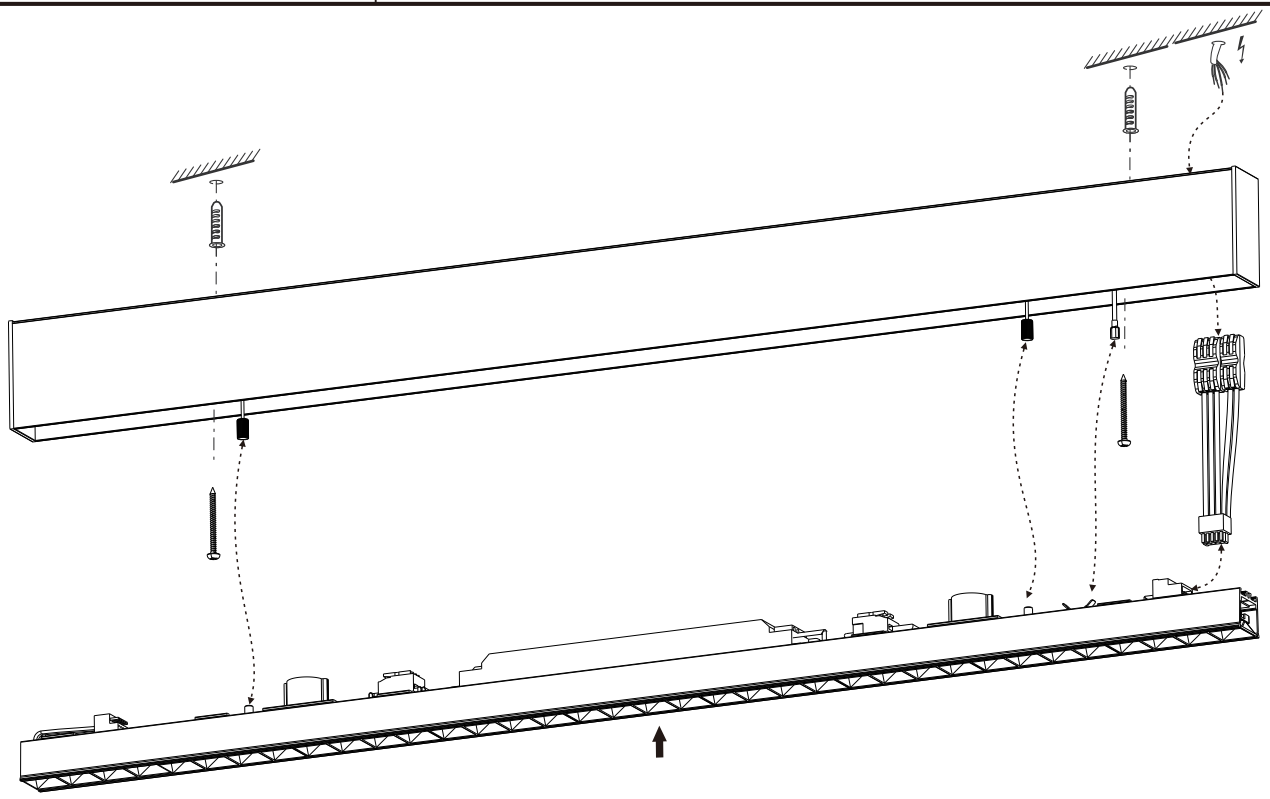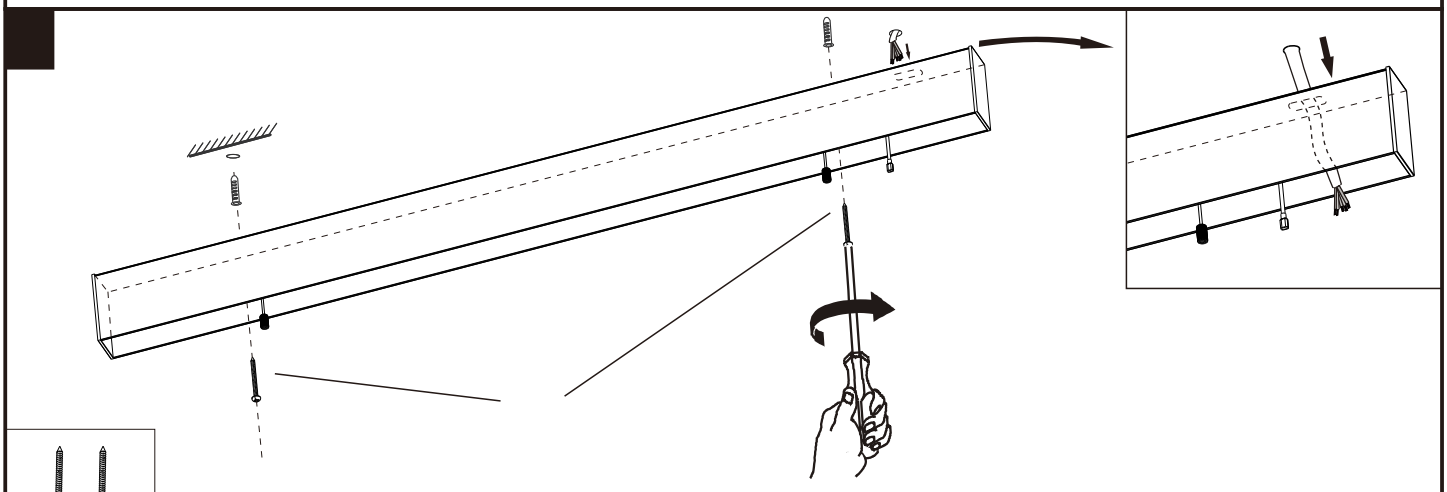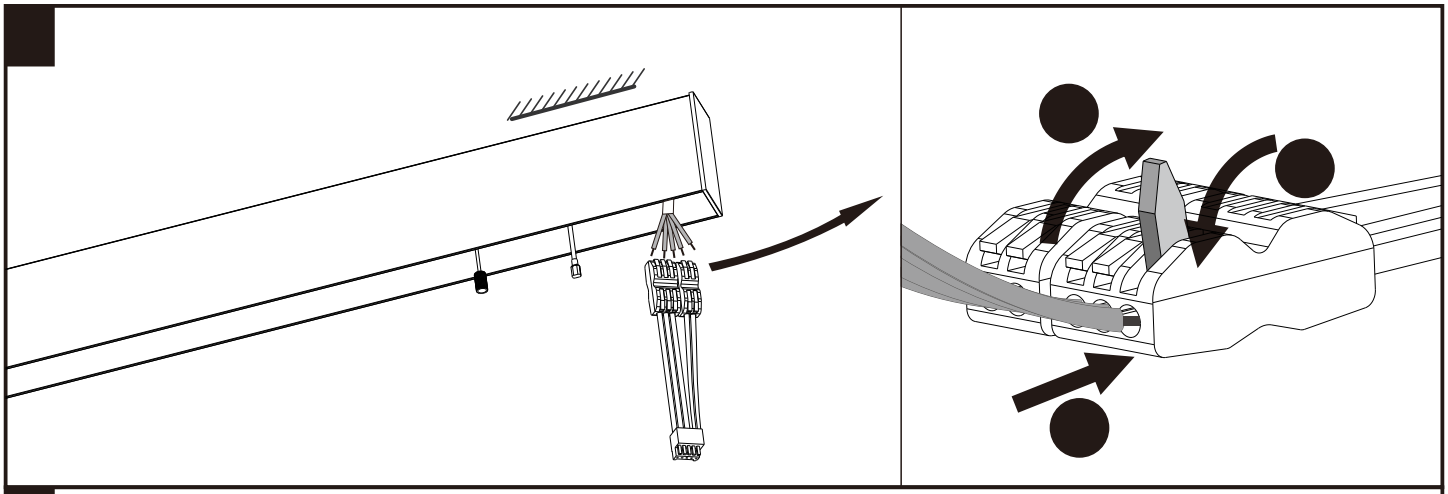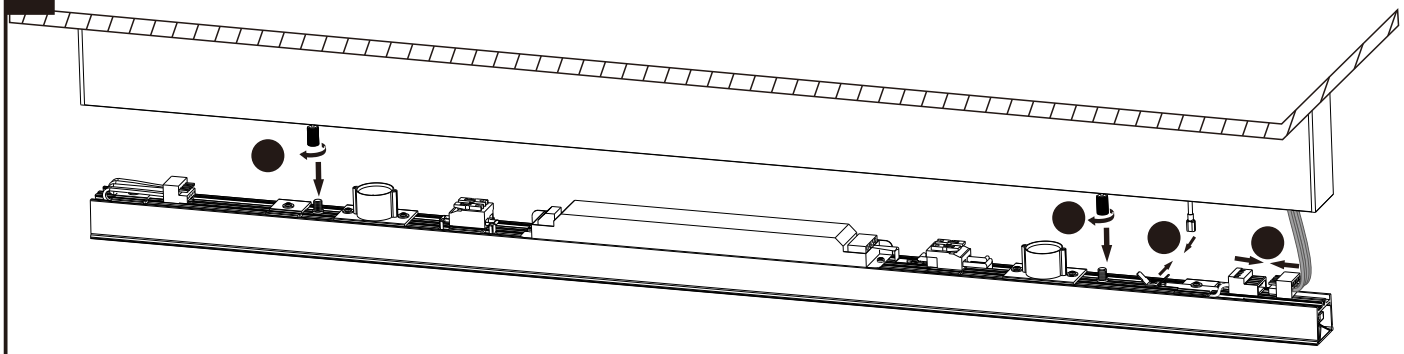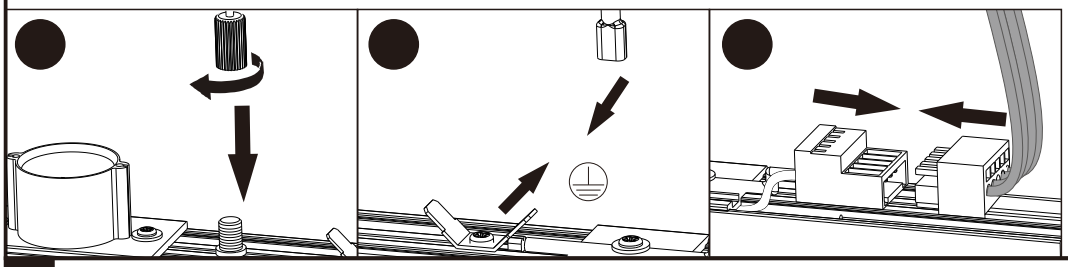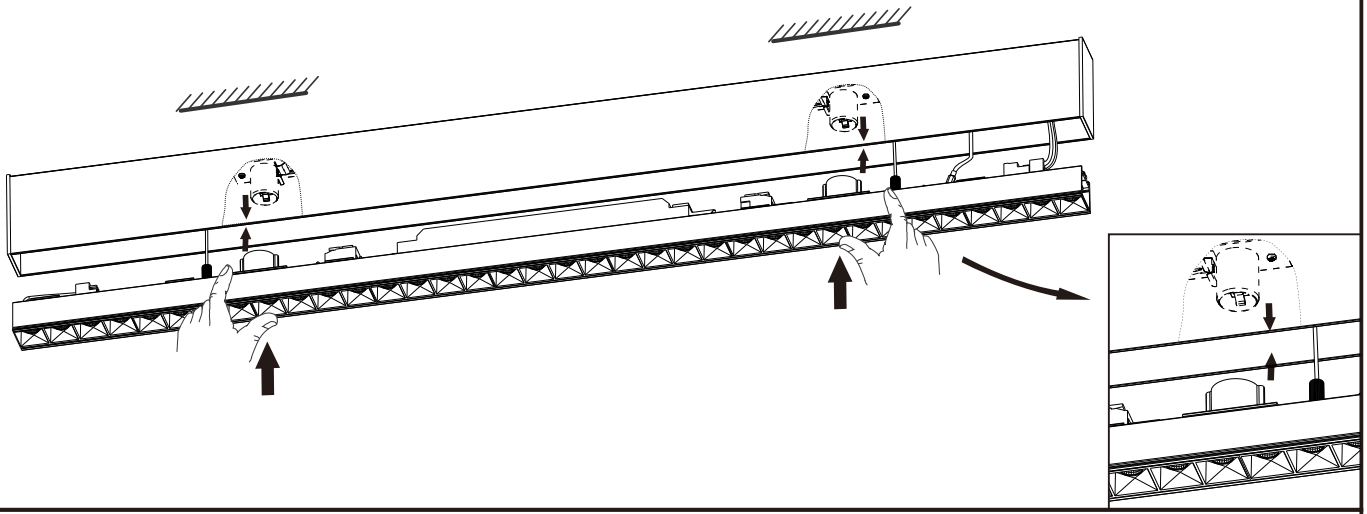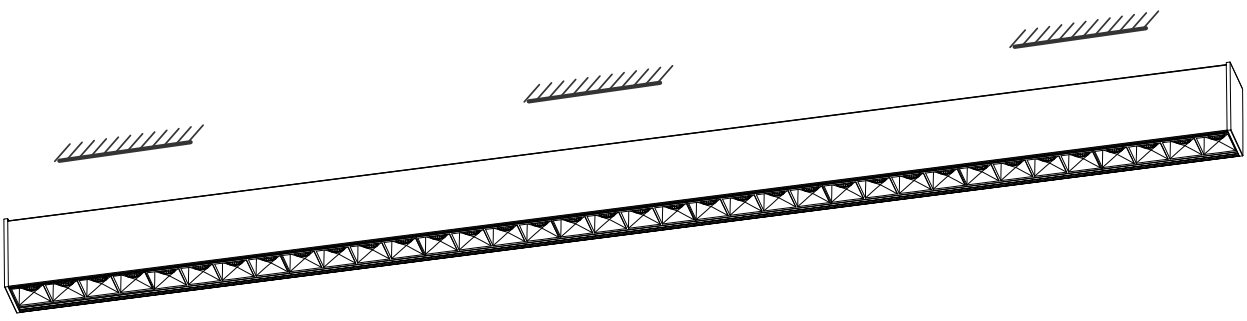Montage Anleitung